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67,097-027; 10863

**IN THE SPECIFICATION**

Please amend the cited paragraphs as follows:

[0046] In one example, the working fluid 104 used to drill multiple targets is a room temperature, water-based fluid having 50 micron abrasive particles of garnet suspended in the fluid at 52.8 grams per liter. In this example, a long molecular chain acrylic polymer is added at 3.9% by volume to increase the viscosity of the fluid and keep the abrasive particles suspended in the fluid. The jet head 102 contains multiple nozzles 112 that are arranged in a desired configuration. In the example shown in Figures 5A and 5B, the orifices 116 are on the order of 0.005 inches in diameter and the bodies of the nozzles are on the order of 0.050 inches in diameter by 0.040 inches thick and brazed or otherwise attached into position within the nozzle body 110, which are threaded into the conduits 402 at an angle of around 30 degrees. In one embodiment, the nozzles 112 are made of a poly-crystalline diamond material or other material with suitable wear resistance. The nozzles 112 may be staggered to form a desired hole pattern. During drilling, each nozzle 112 is fed by a 0.040 inch diameter conduit at a rate of approximately 1.0 cc/second to generate a plurality of parallel holes. Note that the orientation and relative positions of the nozzles 112 can be easily adjusted via any known manner to produce non-parallel holes on non-planar surfaces without departing from the scope of the invention. The plurality of fluid jets is positioned during the impinging step so that the plurality of the holes are separate from each other, with each of said plurality of holes defining a boundary, and said plurality of holes not being positioned within the boundary of another of said plurality of holes.